



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5612-041
Job Sheet 170778



Part No: D5612-041

Job Qty: 2 ea

Part Name: Adapter Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: D5612 REV.A IPP REV:A 17.11.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/15/18	0.00	0.00	Start Up Large Fab-1		<i>WBC</i>
100	Large Fab	2 pcs		3/16/18	0.00	0.50	Large Fab 1		<i>WBC</i>
110	QC	2 pcs		3/16/18	0.00	0.00	QC9		<i>PD 18-04-10</i>
120	QC	2 pcs		3/16/18	0.00	0.00	QC5		<i>PD 18-04-10</i>
130	Packaging	2 pcs		3/16/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea		3/16/18	0.00	0.00	QC21		<i>APR 11 2018</i>

Part Op Descriptions: 100 - 1- STITCH WELD SOCKET TO WRENCH AS PER DWG 2- POLISH FINISH PART

DAS
21
9-80

APR 17 2018



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Part / Item
D5612-1
D5612-3

Container No: S059272



Part: D5612-041

Job No: 170778

Serial No/Batch: S059272

Revision: A

Inspector:

Container

Date: 04/09/18

Plex 1/19/18 11:16 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engi ☐ 			
Date : _____	Step #: _____	QTY Effective : _____			MRB (Q) _____
Description Work Order Deviation		Disposition			
					Co _____
					Lead hi _____ Apprc _____
					QC / _____
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____			